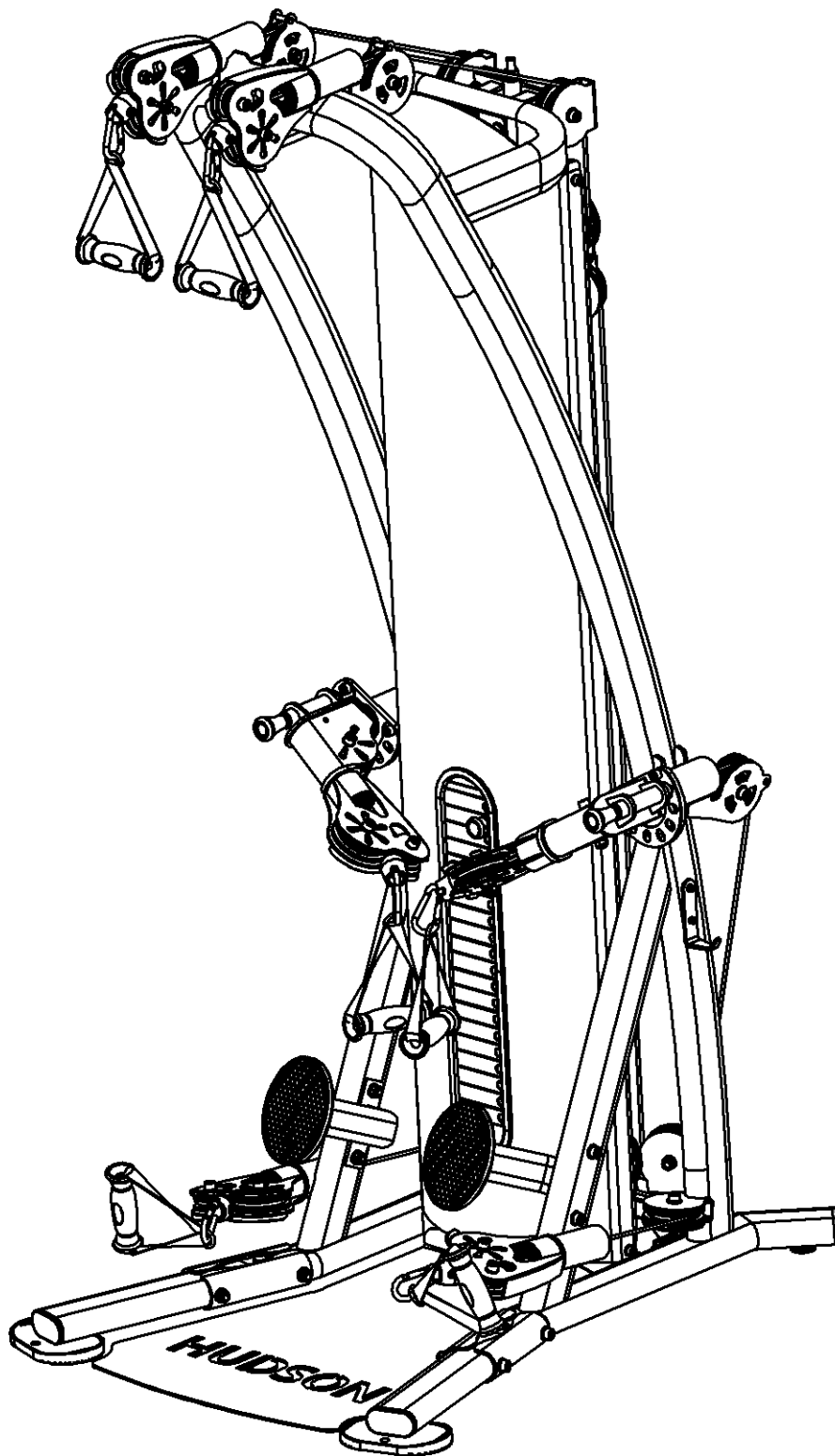


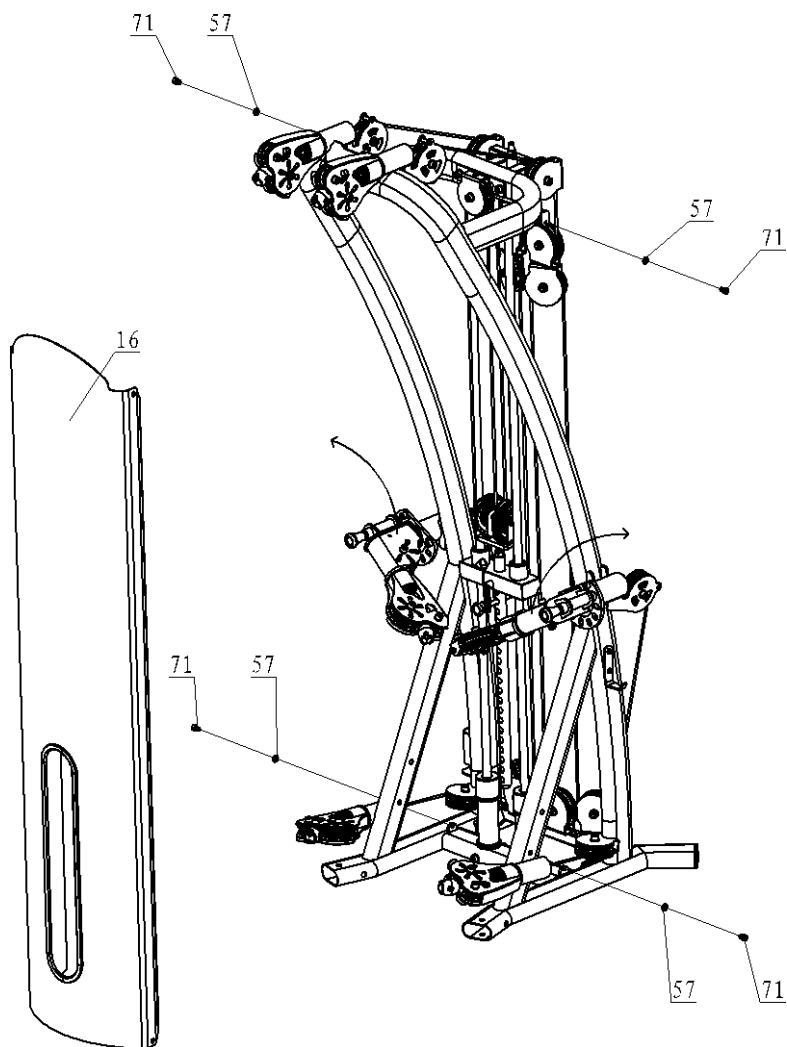
OWNER'S MANUAL

MODEL# HG20



ASSEMBLY STEPS

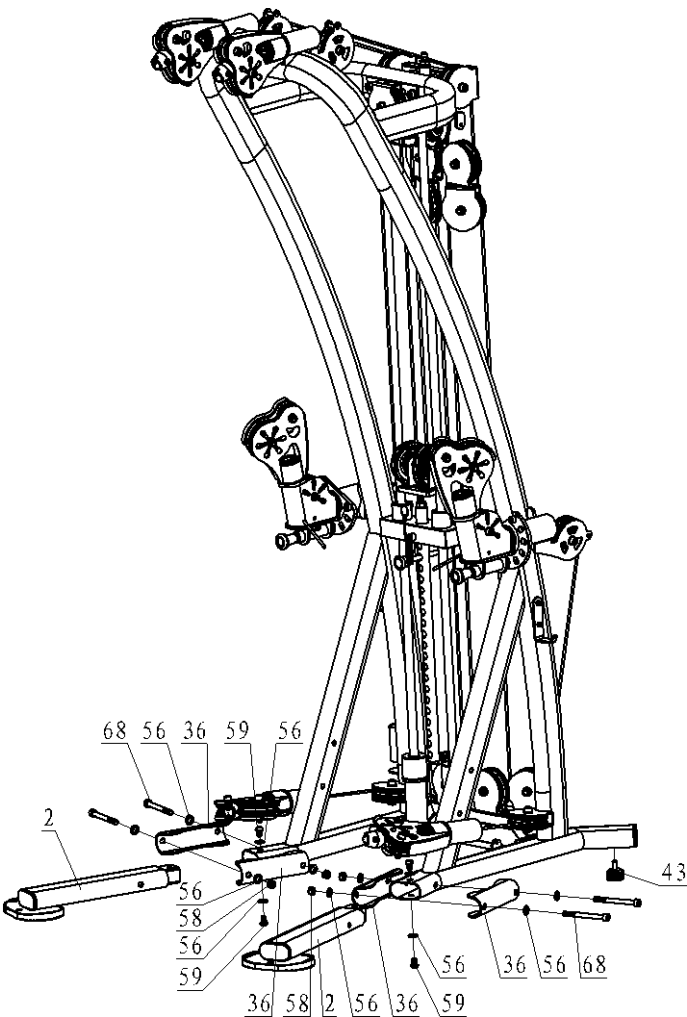
Step 1.



NO.	NAME	SPECIFICATION	QUANTITY
16	Shroud	1787*390*169*1.5	1
57	Flat Washer	Φ9*Φ16*1.6	4
71	Hex Socket Head Bolt	M8*10	4

Adjust the middle left and right swivel frame according to the direction of the arrow and fix well.
Loose #57 and #71 and remove #16.

Step 2.



NO.	NAME	SPECIFICATION	QUANTITY
2	Base Frame		2
36	Curved splint	170*49*42*4	4
43	Adjustable Feet	Φ36*M10*20	2
56	Flat Washer	Φ11*Φ20*2	12
58	Nut	M10	4
59	Hex Pan-head Bolt	M10*15	4
68	Hex Socket Head Bolt	M10*105	4

Attach 2 #43 to the base frame and tighten.

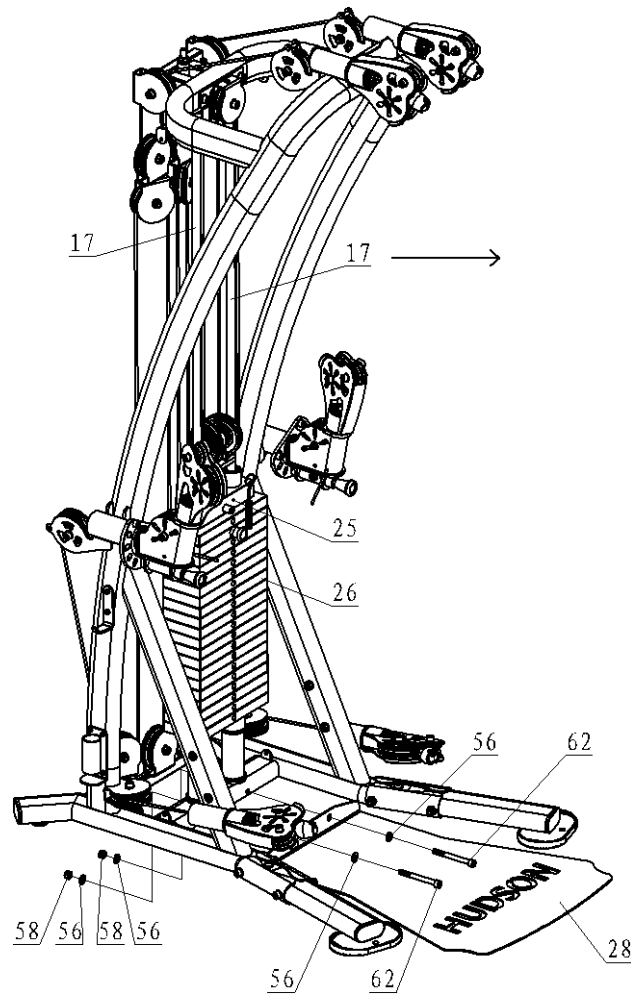
Attach #2 and #36 to the base frame using:

- #56
- #58
- #68

And fix well using:

- #56
- #59

Step 3.



NO.	NAME	SPECIFICATION	QUANTITY
17	Guide Rod	Φ19*1700	2
25	Top Plate	210*60*40	1
26	Weight Plate	252*101.6*25.4	20
28	Pedal	544*673*50*3	1
56	Flat Washer	Φ11*Φ20*2	4
58	Nut	M10	2
62	Hex Socket Head Bolt	M10*100	2

Loose #58 and remove #62. Make the #17 lean towards the direction of the arrow and remove #25.

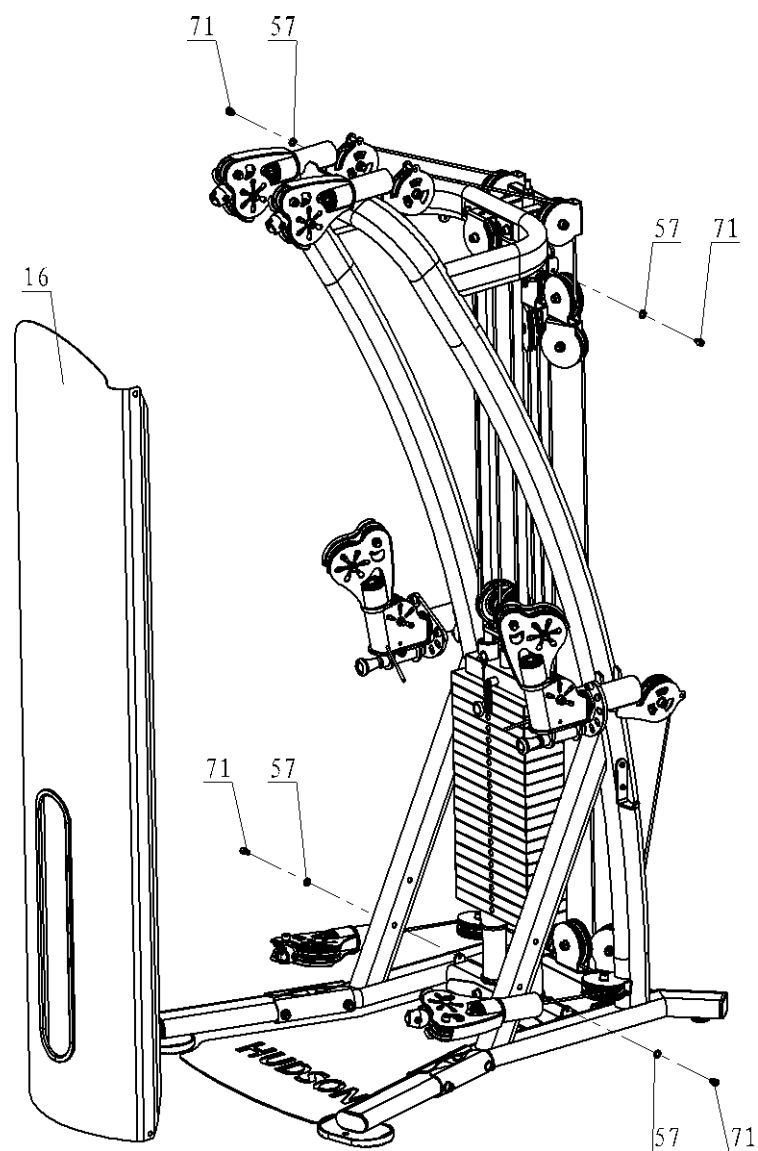
Install 20 pieces #26 one by one.

Install #17 on the old position and lift them up.

Attach #28 on the base frase using:

- #56
- #58
- #62

Step 4.

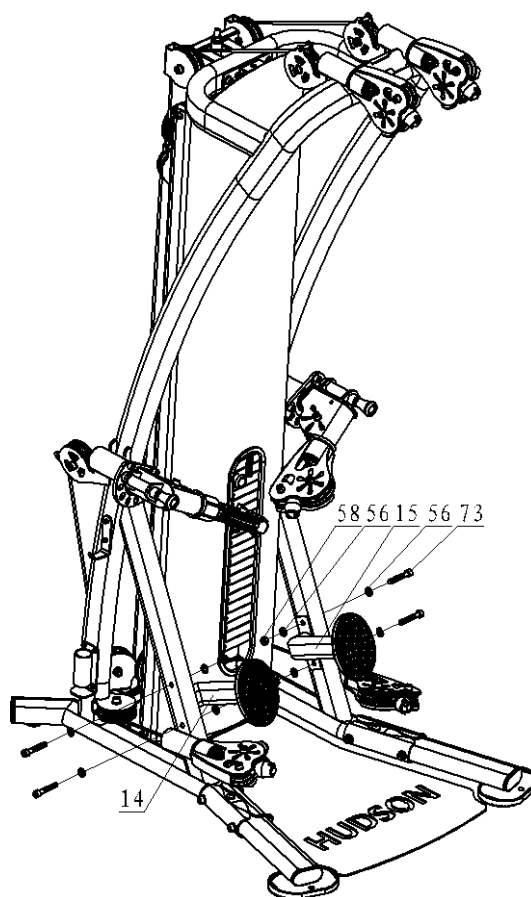


NO.	NAME	SPECIFICATION	QUANTITY
16	Shroud	1787*390*169*1.5	1
57	Flat Washer	Φ9*Φ16*1.6	4
71	Hex Socket Head Bolt	M8*10	4

Attach #16 to the main fram using:

- #57
- #71
- #16

Step 5.

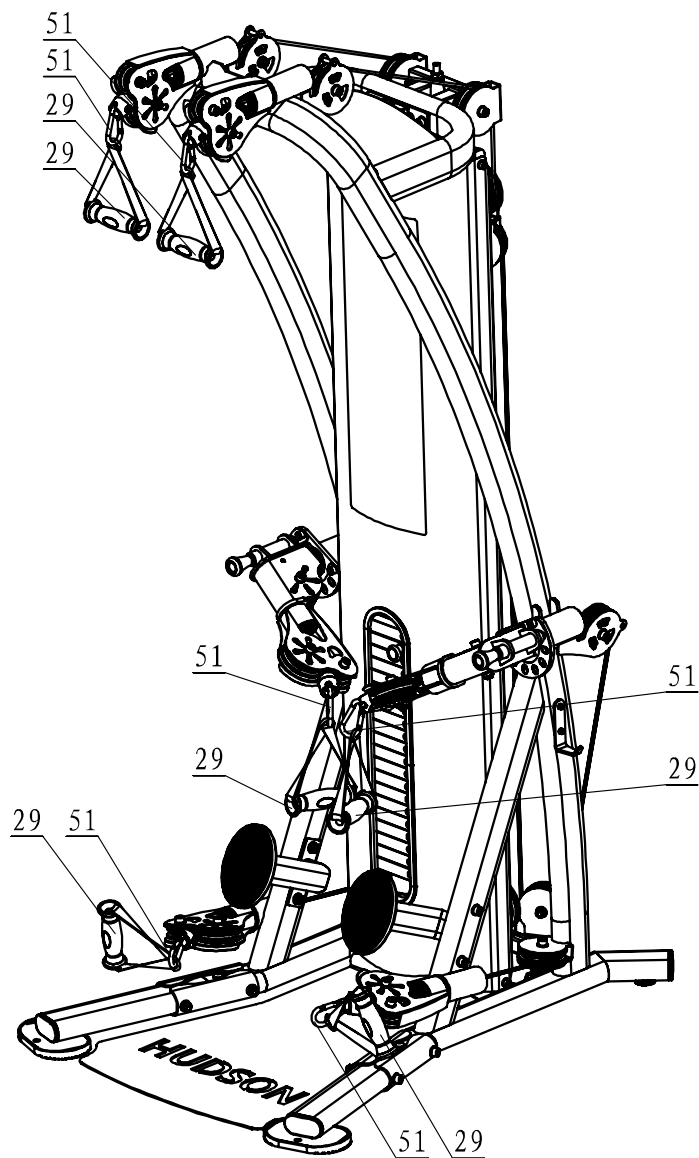


NO.	NAME	SPECIFICATION	QUANTITY
14	Left Pedal Holder		1
15	Right Pedal Holder		1
56	Flat Washer	Φ11*Φ20*2	8
58	Nut	M10	4
73	Hex Socket Head Bolt	M10*60	4

Attach #14 and #15 to the main frame using:

- #56
- #58
- #73

Step 6.



NO.	NAME	SPECIFICATION	QUANTITY
29	Handle Combo		6
51	Hook	Φ8*80	6

Install 6 pieces #51 on each terminals and attach handles to the hooks.

Important Safety Instructions

Before beginning any fitness program, you should obtain a complete physical examination from your physician. When using exercise equipment, basic precautions should always be taken, including the following:

- * Read all instructions before using the equipment. These instructions are written to ensure your safety and to protect the unit.
- * Do not allow children on or near the equipment.
- * Use the equipment only for its intended purpose as described in this guide. Do not use accessory attachments that are not recommended by the manufacturer: such attachments might cause injuries.
- * Wear proper exercise clothing and shoes for your workout----no loose clothing.
- * Be careful when getting on or off the equipment.
- * Do not overexert yourself or work to exhaustion.
- * If you feel any pain or abnormal symptoms, stop your workout immediately and consult your physician.
- * Never operate the unit when it has been dropped or damaged.
- * Never drop or insert anything into any opening in the equipment.
- * Always check the unit and its cables before each use. Make sure that all fasteners and cables are secure and in good working condition.
- * Frayed or worn cables can be dangerous and may cause injury. Periodically check these cables for any indication of wear.
- * Keep hands, limbs, loose clothing and long hair well out of the way of moving parts.
- * Do not attempt to lift more weight than you can control safely.
- * Do not use the equipment outdoors.

PERSONAL SAFETY DURING ASSEMBLY

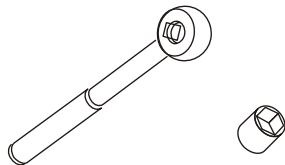
- * Read each step in the assembly instructions and follow the steps in sequence. Do not skip ahead. If you skip ahead, you may learn later that you have to disassemble components and that you may have damaged the equipment.
- * Assemble and operate the equipment on a solid, level surface. Locate the unit a few feet from walls or furniture to provide easy access. The equipment is designed for your enjoyment. By following these precautions and using common sense, you will have many safe and pleasurable hours of healthful exercise with the equipment.

Instructions

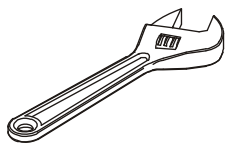
Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only our replacement part when servicing. Failure to do so will void your warranty and could result in personal injury.

The equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

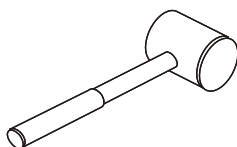
Tools Required



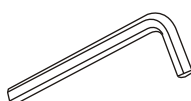
Ratchet Wrench and Socket



Adjustable Wrench



Rubber Mallet



Hex Key Wrench Set

Maintenance Schedule

ROUTINE	COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY						
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY							
Clean; Upholstery	DAILY	WEEKLY							
Inspect; Cables or Belts and their tension	DAILY	WEEKLY							
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS							
Inspect; All Decals	WEEKLY	3 MONTHS							
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS							
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS							
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based Lubricant (Superlube)	MONTHLY	3 MONTHS							
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS							
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY							
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY							
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS							

Your equipment comes with a commercial maintenance decal. For personal, in home use, please follow the home maintenance schedule listed above.